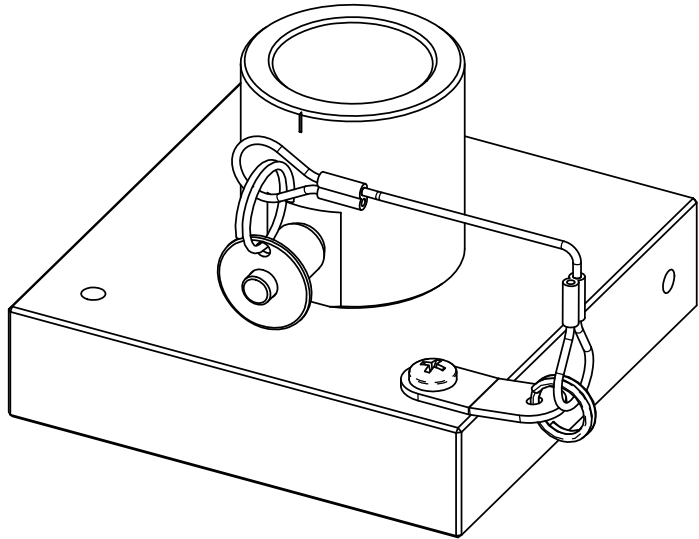
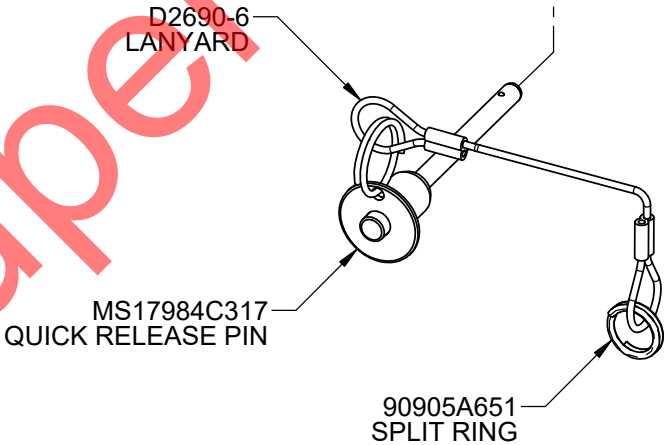


QTY -041	P/N	DESCRIPTION
X	DT10759-041	ASSEMBLY JIG
1	DT10759-1	BASE PLATE
1	DT10759-3	FIXED MOUNT
1	D2690-6	LANYARD
1	90905A651 (MCMaster-CARR)	SPLIT RING
1	97840A460 (MCMaster-CARR)	LANYARD TAB
1	MS17984C317	QUICK RELEASE PIN
1	MS35206-261	SCREW
2	NAS1352-4-14P	SOCKET HEAD CAP SCREW



DT10759-041 ASSEMBLY JIG

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: N/A
 - 8) APPLY LOCTITE 262 ON THREADS OF NAS1352-4-14P SOCKET HEAD CAP SCREW AND THEN TORQUE TO 40-50 IN-LBS.
 - 9) APPLY LOCTITE 262 ON THREADS OF MS35206-261 SCREW AND THEN INSTALL HANDTIGHT



RELEASED
2020 NOV 12

APPROVED

A	NEW ISSUE	KPT	20.10.23
REV.	DESCRIPTION	BY	DATE
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	SAD	DRAWING NO.	REV. A
MFG. APPR.	FK	DT10759	SHEET 1 OF 4
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DE APPR.	N/A	ASSEMBLY JIG	NTS
DATE	20.10.23	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

